

Technical Bulletin

Model
911C/C2/C4/T

Group
1

Subject: Tightening Procedure for
Connecting Rods

Part Identifier
1344

Number
9006

ATTENTION: Service Manager/Service Technician

Models Affected: **911 Carrera (from M.Y. 1984)**
911 Turbo (from M.Y. 1978)
911 Carrera 2 and 4

Concern: Tightening torque procedure for the connecting rod nuts changed during 1989 production year because of a material change for the connecting rod bolts.

- Repair Information:**
- A. Tightening procedure for new version bolts 12.9 marking on the bolt head (Figure 1).
Slightly oil threads and nut contact surface.
Step 1: Torque nuts to 15 Nm (10.5 ft. lbs.).
Step 2: Torque nuts 90 ± 2 degrees.
Step 3: Torque nuts an additional 90 ± 2 degrees.
 - B. Tightening procedure for old version bolts with 00 marking on bolt head (Figure 2).
Slightly oil threads and nut contact surfaces.
Step 1: Torque nuts to 20 Nm (14 ft. lbs.).
Step 2: Torque nuts an additional 90 ± 2 degrees.
- Important:** Replace connecting rod bolts and nuts after removal. Do not reuse connecting rod bolts and nuts.
- Mixed installation of old and new version connecting rod bolts in one engine is permissible. However, only one version must be installed on each individual connecting rod.

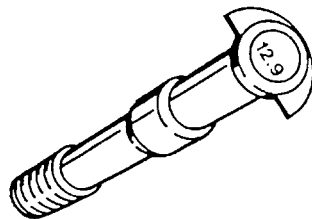


Figure 1

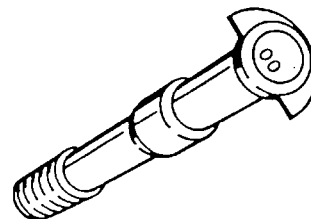


Figure 2



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Parts Information:

Old version connecting rod bolts (00) will no longer be available once old stock has been used up.

New version connecting rod bolts (12.9): PN 964 103 176 00

Connecting rod nuts PN 930 103 174 00 did not change.

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February 16, 1990